NEW

For Resistance Welder

WELD CONTROL (MFDC) with VMC (Variable Mode Control) and Ethernet IP

Features

Global application conforms to both CE and UL

VMC Adaptive Features

- Current shunting
  VMC increases weld current automatically.

- Sheet gaps
  Pin point fitting by electrode force.
  Automatic switchover to 2-step welding and welding time is also extended to address sheet gaps.
  To address tough sheet gaps, the current is increased further.

- Expulsion
  When expulsion has occurred, a combination of measures consisting of cooling, 2-pulse weld, and extended weld time are automatically applied.

Ethernet IP

- Additional performance and easy installation
  Ethernet IP protocol communication reduces weld cycle time and provides Ethernet communication benefits.

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